

Sanhua Lingerie Factory

Established: 2010/9/28

Factory: address: NO.68, Dali Town, Nanhai District, Guangzhou
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Provide: Design, Sourcing, Manufacturing, Processing, Exporting

Main products: lingerie/intimates, Lace Bras, sleepwear, Camisoles,
swimwear, sleepwear, panties, etc.

Our Background

Since 2010 Sanhua Lingerie Factory has been designing and Manufacturing high quality lingerie.

We got 50 workers, 500 square meters workshop. The capacity of our lingerie factory is 30000 pieces a month.

With over 8 years of manufacture experience, we can create and produce private label collections efficiently and cost effectively.

Our experienced pattern master has sensitivity for design interpretation and a practical understanding of garment construction, and will able to interpret the design expression.

Our skillful worker will provide you the best quality of products. From the first cut of fabric to the final product pack, all of our procedures are inspected, including Fabric Inspection, Piece Inspection after cut, Mid-term Inspection, Internal Final Inspection.

list of brands we supply for

Hera Collection

HERA
COLLECTION

FASHIONNOVA

FASHION**NOVA**

JLUXLABEL

JLUXLABEL

Altar'd State

ALTAR'D
STATE
street not just style

AKIRA

AKIRA

Rhab Clothing

REHAB LAB

Forever 21

FOREVER 21

GIBIU

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BIU
GIBIU

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charlotte
russe

Production Flow

1.Fabric Inspection

Fabric inspection is done for defect rate, fabric construction, fabric weight, shrinkage, end-to-end or edge-to-edge shading, color, hand feel, length/width, print defect and appearance.

2.Fabric Relaxing

“Relaxing” refers to the process that allows material to relax and contract prior to being manufactured. The relaxing process allows fabrics to shrink so that further shrinkage during customer use is minimized.

3.Patternmaking

Our patternmaker creates patterns through 2D methods.

4.Sampling

Sample making is a significant step in our production flow. Therefore, we strictly monitor our team to produce accurate samples to every customer according to their specification.

5.Marker

We use advanced computer software to help the technicians create the optimum fabric layout to suggest so fabric can be used efficiently.

6.Cutting

Basically we use 2 techniques for cutting fabric, fully manual with hand-operated scissor and manually operated straight knife.

7.Ironing

Before garment assembly, the fabric pieces are transferred to the ironing section for pressing and make sure it is ready to sew.

8.Sewing

Our experienced sewing worker can finely sew up the lingerie with various types of advanced sewing machines.

9.Pressing

After the lingerie are assembled, they will be transferred to the ironing section for final pressing and enhance the appearance of the lingerie.

10.Finishing and Detailing

Some special detailing such as embroidery and beading may need to be done in this step according to different styles.

11. Quality Control

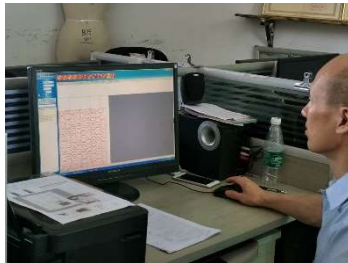
We highly emphasize on quality control, there are two main aspects we focus to inspect on, which are Material Quality and Manufacturing Quality.

12. Packaging and Shipping

In the final step, lineneers are folded, tagged, and packaged according to customer specifications, ensure that garments are well packed and ship to client distribution centers.

Factory Environment

Cutting Room



Sewing Room



Sample

Average Lead Time: Around 10-14 days with all necessary information (fabric and trim on hand)

Bulk Production

Average Lead Time: Around 30-45 days (depend on style)

Product range